

**WORK ORDER**

Page: 1

Otter Tail Ag Enterprises, LLC

**WO:** 001779      **Account:**      **Project:**      **Status:** I

<b>Submitted By:</b>	PM SCHEDULE	<b>Phone:</b>	
<b>Contact:</b>		<b>Phone:</b>	
<b>Date,Time:</b>	07/06/10,10:08	<b>Required:</b>	07/12/10
<b>Type:</b>	PM	<b>Dispatched To:</b>	
<b>Priority:</b>	3	<b>Rating:</b>	7
<b>Failure:</b>		<b>Action:</b>	
<b>Est Down:</b>		<b>Downtime:</b>	
<b>OS Date,Time:</b>		<b>RS Date,Time:</b>	
<b>Safety Procs:</b>		<b>PM Desc:</b>	PM0001 W VISUAL INSPECTION

**ROUTE INFORMATION****Route:** 5000      DRYER/DDGS**PROBLEM DESCRIPTION**

VISUALLY INSPECT MACHINE, NOTING ANY THING OUT OF THE ORDINARY, EG: LEAKS, SMOKE, UNUSAL VIBRATION, SPARKS ETC. ALSO NOTE ANY UNUSAL NOISES. IF A MINOR PROBLEM IS FOUND, REPAIR. CHECK OIL LEVELS WHERE APPLICABLE. CHECK SEAL POT LEVEL AND PRESSURE WHERE APPLICABLE.

**COMMENTS****AUTHORIZATION/COMPLETION INFORMATION**

<b>Authorized By:</b>	PM SCHEDULE	<b>Authorized:</b>	07/06/10
<b>Planned By:</b>		<b>Planned:</b>	
<b>Completed By:</b>		<b>Completed:</b>	

**ROUTE**  
Otter Tail Ag Enterprises, LLC  
Page:1

**Route:** 5000; DRYER/DDGS

**WO:** 001779

**PM:** PM0001

**WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
1	E	Y-5101 WETCAKE COLLECTING CONVEYOR			
2	E	X-5201 M1 SYRUP MIXER (PMSX-11)			
3	E	Y-5201 WET CAKE TRANSFER CONVEYOR			
4	E	X-5202 M19 WET FEED SCREW CONVEYOR (SCRU-13)			
5	E	Y-5202 M4 WET CAKE FEED CONVEYOR			
6	E	X-5208 M2 DOUBLE SHAFT PADDLE MIXER (PMXT-11)			
7	E	X-5209 M3 MIXER OUTLET SCREW CONVEYOR (SCRF-11)			
8	E	DR-5250 M12 ROTARY DRUM DRIVE (ROTO-11)	DRYER* * * * *		
9	E	X-5221 M5 HOPPER OUTLET SCREW (SCRU-11)			
10	E	RV-5221 M6 DRUM DISCHARGE ROTARY VALVE (RVAL-12)			
11	E	X-5212 M7 CYCLONE COLLECTION SCREW A (SCRO-11A)			
12	E	RV-5202 M9 CYCLONE COLLECTION ROTARY VALVE (RVAL-11A)			
13	E	X-5213 M8 CYCLONE COLLECTION SCREW B (SCRO-11B)			
14	E	RV-5203 M10 CYCLONE ROTARY VALVE (RVAL-11B)			

Continued Next Page...

GPOT-0001637

**ROUTE**  
Otter Tail Ag Enterprises, LLC  
Page:2

**Route:** 5000; DRYER/DDGS

**WO:** 001779

**PM:** PM0001

**WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
15	E	X-5216 M18 RECYCLE ELEVATING DRAG CONVEYOR (DRAG-11)			
16	E	FN-5202 RECIRCULATION FAN FOR ROTARY DRYER (FANC-12)			
17	E	UH-5225 DRYER AIR HEATER			
18	E	X-5218 M31 FLUID BED TRANSFER SCREW (SCRU-31)			
19	E	RV-5218 M37 FLUID BED TRANSFER SCREW ROTARY VALVE (RVAL-31)			
20	E	Y-5203B WDGS SLIP STREAM CONVEYOR			
21	E	Y-5203A WDGS TRANSFER CONVEYOR			
22	E	RV-5206 M32 FLUID BED DISCHARGE ROTARY VALVE (RVAL-32)			
23	E	FBAG-31 DRYER BAG HOUSE			
24	E	X-5217 M35 BAG FILTER DISCHARGE SCREW (SCRU-32)			
25	E	RV-5207 M36 BAG FILTER DISCHARGE ROTARY VALVE (RVAL-33)			
26	E	FN-5201 M11 COMBUSTION FAN FOR ROTARY DRYER (FANC-11)			
27	E	FN-5203 M34 FLUID BED EXHAUST FAN (FANC-31)			
28	E	Y-5301			

Continued Next Page...



**ROUTE**  
Otter Tail Ag Enterprises, LLC  
Page:3

Route: 5000; DRYER/DDGS

WO: 001779

PM: PM0001

WO Status: I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
		FLUID BED COOLER CONVEYOR			
29	E	Y-5302 CONVEYOR FROM DRYER TO DDGS BUCKET ELEVATOR	DRYER*-*-*		
30	E	BE-5303 DRY DDGS GRAIN LEG FROM DRYER TO INCLINE CONVEYOR LEG 5			
31	E	Y-5304 NORTH/SOUTH INCLINE CONVEYOR	DDGS*-*-*		
32	E	Y-5305 DRY DDG EAST/WEST CONVEYOR			
33	E	Y-5311 DDGS PIT CONVEYOR			
34	E	BE-5315 DDG LOAD OUT LEG FROM DDGS TO BULK WEIGHER LEG 6			
35	E	HP-5317 BULK WEIGHER HYDRAULIC PUMP			
36	E	Y-5320 DDG LOADOUT CONVEYOR	DDGS*-*-*		
37	E	CH-5345 LOADOUT SPOUT OVER TRUCK			
38	E	CH-5335 LOADOUT SPOUT OVER RAIL			

End



**WORK ORDER**

Page: 1

Otter Tail Ag Enterprises, LLC

**WO:** 001798      **Account:**      **Project:**      **Status:** I

<b>Submitted By:</b>	PM SCHEDULE	<b>Phone:</b>	
<b>Contact:</b>		<b>Phone:</b>	
<b>Date,Time:</b>	07/12/10,08:58	<b>Required:</b>	07/26/10
<b>Type:</b>	PM	<b>Dispatched To:</b>	
<b>Priority:</b>	3	<b>Rating:</b>	7
<b>Failure:</b>		<b>Action:</b>	
<b>Est Down:</b>		<b>Downtime:</b>	
<b>OS Date,Time:</b>		<b>RS Date,Time:</b>	
<b>Safety Procs:</b>		<b>PM Desc:</b>	PM0001 W VISUAL INSPECTION

**ROUTE INFORMATION****Route:** 5000      DRYER/DDGS**PROBLEM DESCRIPTION**

VISUALLY INSPECT MACHINE, NOTING ANY THING OUT OF THE ORDINARY, EG: LEAKS, SMOKE, UNUSAL VIBRATION, SPARKS ETC. ALSO NOTE ANY UNUSAL NOISES. IF A MINOR PROBLEM IS FOUND, REPAIR. CHECK OIL LEVELS WHERE APPLICABLE. CHECK SEAL POT LEVEL AND PRESSURE WHERE APPLICABLE.

**COMMENTS****AUTHORIZATION/COMPLETION INFORMATION**

<b>Authorized By:</b>	PM SCHEDULE	<b>Authorized:</b>	07/12/10
<b>Planned By:</b>		<b>Planned:</b>	
<b>Completed By:</b>	DP	<b>Completed:</b>	7-13

**ROUTE**  
Otter Tail Ag Enterprises, LLC  
Page:1

Route: 5000; DRYER/DDGS

WO: 001798

PM: PM0001

WO Status: I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
1	E	Y-5101 WETCAKE COLLECTING CONVEYOR		7-13	
2	E	X-5201 M1 SYRUP MIXER (PMSX-11)			
3	E	Y-5201 WET CAKE TRANSFER CONVEYOR			
4	E	X-5202 M19 WET FEED SCREW CONVEYOR (SCRU-13)			
5	E	Y-5202 M4 WET CAKE FEED CONVEYOR			
6	E	X-5208 M2 DOUBLE SHAFT PADDLE MIXER (PMXT-11)			
7	E	X-5209 M3 MIXER OUTLET SCREW CONVEYOR (SCRF-11)			
8	E	DR-5250 M12 ROTARY DRUM DRIVE (ROTO-11)	DRYER* * * * *		
9	E	X-5221 M5 HOPPER OUTLET SCREW (SCRU-11)			
10	E	RV-5221 M6 DRUM DISCHARGE ROTARY VALVE (RVAL-12)			
11	E	X-5212 M7 CYCLONE COLLECTION SCREW A (SCRO-11A)			
12	E	RV-5202 M9 CYCLONE COLLECTION ROTARY VALVE (RVAL-11A)			
13	E	X-5213 M8 CYCLONE COLLECTION SCREW B (SCRO-11B)			
14	E	RV-5203 M10 CYCLONE ROTARY VALVE (RVAL-11B)			

Continued Next Page...

GPOT-0001641

**ROUTE**  
Otter Tail Ag Enterprises, LLC  
Page:2

Route: 5000; DRYER/DDGS

WO: 001798

PM: PM0001

WO Status: I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
15	E	X-5216 M18 RECYCLE ELEVATING DRAG CONVEYOR (DRAG-11)		7-13	
16	E	FN-5202 RECIRCULATION FAN FOR ROTARY DRYER (FANC-12)			
17	E	UH-5225 DRYER AIR HEATER			
18	E	X-5218 M31 FLUID BED TRANSFER SCREW (SCRU-31)			
19	E	RV-5218 M37 FLUID BED TRANSFER SCREW ROTARY VALVE (RVAL-31)			
20	E	Y-5203B WDGS SLIP STREAM CONVEYOR			
21	E	Y-5203A WDGS TRANSFER CONVEYOR			
22	E	RV-5206 M32 FLUID BED DISCHARGE ROTARY VALVE (RVAL-32)			
23	E	FBAG-31 DRYER BAG HOUSE			
24	E	X-5217 M35 BAG FILTER DISCHARGE SCREW (SCRU-32)			
25	E	RV-5207 M36 BAG FILTER DISCHARGE ROTARY VALVE (RVAL-33)			
26	E	FN-5201 M11 COMBUSTION FAN FOR ROTARY DRYER (FANC-11)			
27	E	FN-5203 M34 FLUID BED EXHAUST FAN (FANC-31)			
28	E	Y-5301			

Continued Next Page...



**ROUTE**  
Otter Tail Ag Enterprises, LLC  
Page:3

Route: 5000; DRYER/DDGS

WO: 001798

PM: PM0001

WO Status: I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
		FLUID BED COOLER CONVEYOR		7-13	
29	E	Y-5302 CONVEYOR FROM DRYER TO DDGS BUCKET ELEVATOR	DRYER*-*-*		
30	E	BE-5303 DRY DDGS GRAIN LEG FROM DRYER TO INCLINE CONVEYOR LEG 5			
31	E	Y-5304 NORTH/SOUTH INCLINE CONVEYOR	DDGS*-*-*		
32	E	Y-5305 DRY DDG EAST/WEST CONVEYOR			
33	E	Y-5311 DDGS PIT CONVEYOR			
34	E	BE-5315 DDG LOAD OUT LEG FROM DDGS TO BULK WEIGHER LEG 6			
35	E	HP-5317 BULK WEIGHER HYDRAULIC PUMP			
36	E	Y-5320 DDG LOADOUT CONVEYOR	DDGS*-*-*		
37	E	CH-5345 LOADOUT SPOUT OVER TRUCK			
38	E	CH-5335 LOADOUT SPOUT OVER RAIL			
End					

**WORK ORDER**  
Page: 1  
Otter Tail Ag Enterprises, LLC

**WO:** 001808      **Account:**      **Project:**      **Status:** I

<b>Submitted By:</b>	PM SCHEDULE	<b>Phone:</b>	
<b>Contact:</b>		<b>Phone:</b>	
<b>Date,Time:</b>	07/19/10,15:25	<b>Required:</b>	08/02/10
<b>Type:</b>	PM	<b>Dispatched To:</b>	
<b>Priority:</b>	3	<b>Rating:</b>	7
<b>Failure:</b>		<b>Action:</b>	
<b>Est Down:</b>		<b>Downtime:</b>	
<b>OS Date,Time:</b>		<b>RS Date,Time:</b>	
<b>Safety Procs:</b>		<b>PM Desc:</b>	PM0001 W VISUAL INSPECTION

**ROUTE INFORMATION**

**Route:** 5000      DRYER/DDGS

**PROBLEM DESCRIPTION**

VISUALLY INSPECT MACHINE, NOTING ANY THING OUT OF THE ORDINARY, EG: LEAKS, SMOKE, UNUSAL VIBRATION, SPARKS ETC. ALSO NOTE ANY UNUSAL NOISES. IF A MINOR PROBLEM IS FOUND, REPAIR. CHECK OIL LEVELS WHERE APPLICABLE. CHECK SEAL POT LEVEL AND PRESSURE WHERE APPLICABLE.

**COMMENTS**

**AUTHORIZATION/COMPLETION INFORMATION**

<b>Authorized By:</b>	PM SCHEDULE	<b>Authorized:</b>	07/19/10
<b>Planned By:</b>		<b>Planned:</b>	
<b>Completed By:</b>	<i>PA</i>	<b>Completed:</b>	<i>7-23</i>

**ROUTE**  
Otter Tail Ag Enterprises, LLC  
Page:1

Route: 5000; DRYER/DDGS

WO: 001808

PM: PM0001

WO Status: I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
1	E	Y-5101 WETCAKE COLLECTING CONVEYOR		7-21	
2	E	X-5201 M1 SYRUP MIXER (PMSX-11)		7-21	
3	E	Y-5201 WET CAKE TRANSFER CONVEYOR		7-23	
4	E	X-5202 M19 WET FEED SCREW CONVEYOR (SCRU-13)			
5	E	Y-5202 M4 WET CAKE FEED CONVEYOR			
6	E	X-5208 M2 DOUBLE SHAFT PADDLE MIXER (PMXT-11)			
7	E	X-5209 M3 MIXER OUTLET SCREW CONVEYOR (SCRF-11)			
8	E	DR-5250 M12 ROTARY DRUM DRIVE (ROTO-11)	DRYER* * * *		
9	E	X-5221 M5 HOPPER OUTLET SCREW (SCRU-11)			
10	E	RV-5221 M6 DRUM DISCHARGE ROTARY VALVE (RVAL-12)			
11	E	X-5212 M7 CYCLONE COLLECTION SCREW A (SCRO-11A)			
12	E	RV-5202 M9 CYCLONE COLLECTION ROTARY VALVE (RVAL-11A)			
13	E	X-5213 M8 CYCLONE COLLECTION SCREW B (SCRO-11B)			
14	E	RV-5203 M10 CYCLONE ROTARY VALVE (RVAL-11B)			

Continued Next Page...

GPOT-0001645



**ROUTE**  
Otter Tail Ag Enterprises, LLC  
Page:2

Route: 5000; DRYER/DDGS

WO: 001808

PM: PM0001

WO Status: I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
15	E	X-5216 M18 RECYCLE ELEVATING DRAG CONVEYOR (DRAG-11)		7-23	
16	E	FN-5202 RECIRCULATION FAN FOR ROTARY DRYER (FANC-12)			
17	E	UH-5225 DRYER AIR HEATER			
18	E	X-5218 M31 FLUID BED TRANSFER SCREW (SCRU-31)			
19	E	RV-5218 M37 FLUID BED TRANSFER SCREW ROTARY VALVE (RVAL-31)			
20	E	Y-5203B WDGS SLIP STREAM CONVEYOR			
21	E	Y-5203A WDGS TRANSFER CONVEYOR			
22	E	RV-5206 M32 FLUID BED DISCHARGE ROTARY VALVE (RVAL-32)			
23	E	FBAG-31 DRYER BAG HOUSE			
24	E	X-5217 M35 BAG FILTER DISCHARGE SCREW (SCRU-32)			
25	E	RV-5207 M36 BAG FILTER DISCHARGE ROTARY VALVE (RVAL-33)			
26	E	FN-5201 M11 COMBUSTION FAN FOR ROTARY DRYER (FANC-11)			
27	E	FN-5203 M34 FLUID BED EXHAUST FAN (FANC-31)			
28	E	Y-5301			

Continued Next Page...

**ROUTE**  
Otter Tail Ag Enterprises, LLC  
Page:3

Route: 5000; DRYER/DDGS

WO: 001808

PM: PM0001

WO Status: I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
		FLUID BED COOLER CONVEYOR		7-23	
29	E	Y-5302 CONVEYOR FROM DRYER TO DDGS BUCKET ELEVATOR	DRYER*-*-*	7-22	
30	E	BE-5303 DRY DDGS GRAIN LEG FROM DRYER TO INCLINE CONVEYOR LEG 5		7-22	
31	E	Y-5304 NORTH/SOUTH INCLINE CONVEYOR	DDGS*-*-*	7-22	
32	E	Y-5305 DRY DDG EAST/WEST CONVEYOR		7-22	
33	E	Y-5311 DDGS PIT CONVEYOR		7-23	
34	E	BE-5315 DDG LOAD OUT LEG FROM DDGS TO BULK WEIGHER LEG 6		7-23	
35	E	HP-5317 BULK WEIGHER HYDRAULIC PUMP		7-22	
36	E	Y-5320 DDG LOADOUT CONVEYOR	DDGS*-*-*	7-23	
37	E	CH-5345 LOADOUT SPOUT OVER TRUCK		}	
38	E	CH-5335 LOADOUT SPOUT OVER RAIL			
End					

**WORK ORDER**  
Page: 1  
Otter Tail Ag Enterprises, LLC

**WO:** 001821      **Account:**      **Project:**      **Status:** I

<b>Submitted By:</b>	PM SCHEDULE	<b>Phone:</b>	
<b>Contact:</b>		<b>Phone:</b>	
<b>Date,Time:</b>	07/26/10,08:57	<b>Required:</b>	08/09/10
<b>Type:</b>	PM	<b>Dispatched To:</b>	
<b>Priority:</b>	3	<b>Rating:</b>	7
<b>Failure:</b>		<b>Action:</b>	
<b>Est Down:</b>		<b>Downtime:</b>	
<b>OS Date,Time:</b>		<b>RS Date,Time:</b>	
<b>Safety Procs:</b>		<b>PM Desc:</b>	PM0001 W VISUAL INSPECTION

**ROUTE INFORMATION**

**Route:** 5000      DRYER/DDGS

**PROBLEM DESCRIPTION**

VISUALLY INSPECT MACHINE, NOTING ANY THING OUT OF THE ORDINARY, EG: LEAKS, SMOKE, UNUSAL VIBRATION, SPARKS ETC. ALSO NOTE ANY UNUSAL NOISES. IF A MINOR PROBLEM IS FOUND, REPAIR. CHECK OIL LEVELS WHERE APPLICABLE. CHECK SEAL POT LEVEL AND PRESSURE WHERE APPLICABLE.

**COMMENTS**

**AUTHORIZATION/COMPLETION INFORMATION**

<b>Authorized By:</b>	PM SCHEDULE	<b>Authorized:</b>	07/26/10
<b>Planned By:</b>		<b>Planned:</b>	
<b>Completed By:</b>	DP	<b>Completed:</b>	7-27



**ROUTE**  
Otter Tail Ag Enterprises, LLC  
Page:1

Route: 5000; DRYER/DDGS

WO: 001821

PM: PM0001

WO Status: I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
1	E	Y-5101 WETCAKE COLLECTING CONVEYOR		7-27	
2	E	X-5201 M1 SYRUP MIXER (PMSX-11)			
3	E	Y-5201 WET CAKE TRANSFER CONVEYOR			
4	E	X-5202 M19 WET FEED SCREW CONVEYOR (SCRU-13)			
5	E	Y-5202 M4 WET CAKE FEED CONVEYOR			
6	E	X-5208 M2 DOUBLE SHAFT PADDLE MIXER (PMXT-11)			
7	E	X-5209 M3 MIXER OUTLET SCREW CONVEYOR (SCRF-11)			
8	E	DR-5250 M12 ROTARY DRUM DRIVE (ROTO-11)	DRYER* * * *		
9	E	X-5221 M5 HOPPER OUTLET SCREW (SCRU-11)			
10	E	RV-5221 M6 DRUM DISCHARGE ROTARY VALVE (RVAL-12)			
11	E	X-5212 M7 CYCLONE COLLECTION SCREW A (SCRO-11A)			
12	E	RV-5202 M9 CYCLONE COLLECTION ROTARY VALVE (RVAL-11A)			
13	E	X-5213 M8 CYCLONE COLLECTION SCREW B (SCRO-11B)			
14	E	RV-5203 M10 CYCLONE ROTARY VALVE (RVAL-11B)			

Continued Next Page...

GPOT-0001649

**ROUTE**  
Otter Tail Ag Enterprises, LLC  
Page:2

**Route:** 5000; DRYER/DDGS

**WO:** 001821

**PM:** PM0001

**WO Status:** I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
15	E	X-5216 M18 RECYCLE ELEVATING DRAG CONVEYOR (DRAG-11)			
16	E	FN-5202 RECIRCULATION FAN FOR ROTARY DRYER (FANC-12)			
17	E	UH-5225 DRYER AIR HEATER			
18	E	X-5218 M31 FLUID BED TRANSFER SCREW (SCRU-31)			
19	E	RV-5218 M37 FLUID BED TRANSFER SCREW ROTARY VALVE (RVAL-31)			
20	E	Y-5203B WDGS SLIP STREAM CONVEYOR			
21	E	Y-5203A WDGS TRANSFER CONVEYOR			
22	E	RV-5206 M32 FLUID BED DISCHARGE ROTARY VALVE (RVAL-32)			
23	E	FBAG-31 DRYER BAG HOUSE			
24	E	X-5217 M35 BAG FILTER DISCHARGE SCREW (SCRU-32)			
25	E	RV-5207 M36 BAG FILTER DISCHARGE ROTARY VALVE (RVAL-33)			
26	E	FN-5201 M11 COMBUSTION FAN FOR ROTARY DRYER (FANC-11)			
27	E	FN-5203 M34 FLUID BED EXHAUST FAN (FANC-31)			
28	E	Y-5301		7-27	

Continued Next Page...

**ROUTE**  
Otter Tail Ag Enterprises, LLC  
Page:3

Route: 5000; DRYER/DDGS

WO: 001821

PM: PM0001

WO Status: I

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
		FLUID BED COOLER CONVEYOR		7-27	
29	E	Y-5302 CONVEYOR FROM DRYER TO DDGS BUCKET ELEVATOR	DRYER*-***-		
30	E	BE-5303 DRY DDGS GRAIN LEG FROM DRYER TO INCLINE CONVEYOR LEG 5			
31	E	Y-5304 NORTH/SOUTH INCLINE CONVEYOR	DDGS*-***-		
32	E	Y-5305 DRY DDG EAST/WEST CONVEYOR			
33	E	Y-5311 DDGS PIT CONVEYOR			
34	E	BE-5315 DDG LOAD OUT LEG FROM DDGS TO BULK WEIGHER LEG 6			
35	E	HP-5317 BULK WEIGHER HYDRAULIC PUMP			
36	E	Y-5320 DDG LOADOUT CONVEYOR	DDGS*-***-		
37	E	CH-5345 LOADOUT SPOUT OVER TRUCK			
38	E	CH-5335 LOADOUT SPOUT OVER RAIL			
End					